Date: User: Tuesday, 22/07/2008 11:26:59 AM

Julie Lecocq

Process Sheet

Customer

Prsht Rev.

First Issue

Written By

Previous Run

: CC-DAR01 Dart Aerospace Ltd.

Job Number

: 40705 : 13340

Estimate Number P.O. Number

This Issue

: 22/07/2008

: NC

: 11

: 39468

Type

S.O. No. :

: MACHINED PARTS

Part Number

Drawing Name

Drawing Number

: D3763 REV B : N/A

: D37635

: TUBE

Project Number : B

Drawing Revision

Material

: 10/08/2008 **Due Date**

Qty: 8 Um:

Each

Checked & Approved By

Comment

: Est Rev:A

08-05-23

new issue

DD verified by:JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

M6061T6R1250 1.0

6061-T6 Round Bar 1.250

Comment: Qty.: 0.2292 f(s)/Unit

6061-T6 Round Bar 1.250

1.8337 f(s) Total:

Batch: M 18295



Comment: Doosan Lathe

1- Turn as per Folio FA752 Rev: ______ & Dwg D3763 Rev: _______





INSPECT PARTS AS THEY COME OFF MACHINE

QC2 3.0

2-Deburr per dwg D3763



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

2.0

QC8

SECOND CHECK



Comment: SECOND CHECK

PACKAGING RESOURCE #1



5.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Dart Ae	rospace Lt	:d					
W/O:			WORK ORDER	CHANGES			
DATE	STEP	PROCE	DURE CHANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQA:	Date: _	·
				QA: N	C Closed:	Date:	
NCR:		WC	RK ORDER NON-CON	FORMANCE (NCR)		
DATE	STED	Description of NC	Corrective Actio	n Section B	Verification	Approval	Approval

		WORK ORDE	ER NON-CONFORMAN	CE (NCR)	E (NCR)					
	Description of NC		Corrective Action Section B							
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector			
					,	{				
	·									
	STEP	STEP Description of NC Section A	STEP Section A Initial	STEP Section A Initial Action Description	STEP Section A Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Section C	STEP Section A Initial Action Description Sign & Verification Approval			

NOTE: Date & initial all entries

Date: Usèr: Tuesday, 22/07/2008 11:26:59 AM

Julie Lecocq

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: TUBE

Job Number: 40705

Part Number: D37635

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



3)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Je 25.08 106

Dart Aerospace Ltd

W/O:		WORK ORDER CHAN	GES	·			
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
•							:
							-
· .							:
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	
			QA:	N/C Close	d:	_ Date: _	

NCR:		W	ORK ORD	ER NON-CONFORMANC	E (NCR)						
	Ţ	Description of NC		Corrective Action Section B	Varification	Annessal					
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
						,					
								-			
						1					

NOTE: Date & initial all entries

D 0.655 Ø0.323 THRU-2.62 00 Ø0.221 THRU B 2 PL 0.655 0.05 X 45° CHAMFER-2 PL Ø1.010^{+0.010} -0.000 **D3763-5 TUBE** Ø1.16

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE
WORK ORDER
O. 100



DESIGN HS		DART AEROSPACE LTD			
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA			
CHECKED	世	DRAWING NO.	REV. B		
MFG. APPR.		D3763	SHEET 7 OF 9		
APPROVED	1 N	TITLE	SCALE		
DE APPR.		TEND FITTING	NTS		
DATE 08.0	06.23	COPYRIGHT © 2008 BY DAR THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPP NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMU	LIED ON THE EXPRESS CONDITION THAT IT IS		

NOTES:
1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)

(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.02 lbs

e							
DART AEROS	SPACE LTD				Work Or	der:	
D sulphioni					Part Nun	nber:	
Description:		<u> </u>					
Inspection Dwg	: Rev:					P	age 1 of 1
	FIRST A	ARTICLE IN		-	CKLIST otype		
		 	,ie				
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method Inspecti		omments
- 323	4.006001	324					
2,62	11030	2.621					
(655	11010	1655					
655	1/010	.655					···
1221	+ .005001	,222					
1.010	4-010-0.00	1.014					
10°	+/- 1/2"	10'					
900	4/- 1/26	90°					
1.16	+/03	1.16					
.05 x 45°	403 %	07×45°					<u> </u>
	(_				
				•			
		:					
					4-		
Measured by:	(A) (A	udited by:	ブル	Pı	ototype A	pproval:	
Date: 08/08 /05 Date: 08/08/06						Date:	
·				~		Revised by	Approved
Rev Date	Change New Issue					KJ/JLM	1.1-6

H:\FORMS\Quality	Assurance\approved	QA\FAI revD
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